

— La Compagnie des Grands Terroirs —

# CHÂTEAU MONESTIER LA TOUR

SAUSSIGNAC



**Appellation :**  
Saussignac

**Surface Area :**  
3 ha

**Terroir :**  
Limestone soils

**Vineyard :**  
Organic and biodynamic production.  
Vines spread with a cereal-grass mix compost made at the vineyard

**Assemblage :**  
90% sémillon, 10% muscadelle

**Winemaking process :**  
2 manual Harvesting and fermentation oak vats

**Ageing :**  
50% in One wine barrel and 50% in two wine barrels

**Tasting :**  
Hints of white flowers, below fruits, apricots, quince, dried fruits and honey.  
The aging in barrels brings aromas of licorice

*Wine Consultant : Derenoncourt Consultants since 2017*